



ASTM F679 GASKET BELL PS 46 & PS 115 SEWER PIPE MANUFACTURER'S CERTIFICATION

This is to certify the pipe manufactured by Sanderson Pipe Corporation meets or exceeds the applicable engineering standards listed under ASTM F679.

1. **Materials:** Comply with ASTM D1784 standard, cell classification 12454 or 12364.
2. **Dimensions / Testing:** All pipe meets or exceeds all performance specifications set forth in the current version of the ASTM F679 standard.
3. **Markings on the Pipe:** Identification of nominal pipe size, cell classification, pipe stiffness designation (PS series), ASTM designation F679, material code, manufacturer's name and code.
4. **Gaskets:** All gaskets used in the pipe meet ASTM F477 standards.

Manufactured in the USA

Revised Date: October 03, 2014

ASTM F679 PS 46 AND PS 115 (GREEN) SEWER GASKET BELL SPECIFICATIONS

Pipe Size	Outside Diameter (OD)	PS 46 Minimum Wall	**Bell Length (inches)	*Bell Diameter (inches)	**Reference Mark (inches)	Approx. Weight per foot (lbs.)
18"	18.701	0.499	9"	20.575	8"	21.750

Pipe Size	Outside Diameter (OD)	PS 115 Minimum Wall	**Bell Length (inches)	*Bell Diameter (inches)	**Reference Mark (inches)	Approx. Weight per foot (lbs.)
18"	18.701	0.671	9"	20.850	8"	27.44

Notes:

* Approximate Bell Diameter

** May vary up to $\pm \frac{1}{2}$ "

Pipe made in 14-foot lay lengths.