

## Assembly Instructions for All Gasket Bell Products

Prior to assembly you must clean both ends (bell & spigot) of the pipe to make sure all dust and debris is clear.

After you have finished cleaning the pipe you must apply the lubricant, supplied by the manufacturer, to both ends of the pipe (if you require more lubricant than is supplied please contact Sanderson Pipe Corporation for our supplier). The lubricant can be easily applied to the spigot and gasket with a brush, roller, or swab.

Once you have completed the prior tasks you are ready to put the pieces of pipe together:

- First insert the spigot end of the one piece of pipe into the gasket end of the other piece of pipe. When the spigot end pushes up against the gasket make sure you have both pieces aligned together.
- Make sure that you brace the gasket end of the pipe while pushing the other piece of pipe into the bell. Each piece of pipe will come with a reference mark to help in judging how far to insert the spigot into the bell. Inserting the pipe past the reference mark can cause stress to the pipe and loss of flexibility. This can also take away from the total length of the pipe, which can make you lose the over all total laying length. If you pass the reference mark, pull the pipe apart and reinsert till you have it aligned with the reference mark at the lip of the pipe.
- Where joining the pipe together requires machinery, you may do so at your own risk, just make sure you have the alignment correct and that you do not over insert the pipe. Over insertion may lead to a failure of the bell end and void any warranty.

If you have any further questions regarding the installation of this pipe please contact Sanderson Pipe Corporation at 1-800-669-3553.

